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<b>TYPE</b>	Two-component yellowing resistant clear lacquer.
<b>USE</b>	For all types of wood and fibreboards. Well fitted as topcoat for stain and pigmented surfaces. Only for interior use.
<b>SPECIAL PROPERTIES</b>	Very good yellowing resistance. Very good surface resistance. Very good filling properties. No aromatics. Very low formaldehyde emission.

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**TECHNICAL DATA**

<b>Gloss (60°)</b>	5-80 units Gardner
<b>Delivery viscosity</b>	45-50 s, DIN-cup 4, 20°C
<b>Specific density</b>	0.94-0.98 kg/l.
<b>Solids, weight</b>	Approx. 46 % Approx. 39 % by volume
<b>Volatile organic compound (VOC)</b>	See Safety Data Sheet.
<b>Storage</b>	Storage: See label.
<b>Mixing ratio</b>	9 % by weight    HARDENER 1399-12. 10 % by volume
<b>Pot life</b>	24 hours when thinned to 20 s DIN 4, 20°C
<b>System</b>	Can be used as one coat paint, as primer and as topcoat. Do you wish a lighter appearance use TEKNOCOAT 1684-1X as primer. Highest recommended amount applied, 300 g/m <sup>2</sup> .

**DIRECTIONS FOR USE**

<b>Application method</b>	Conventional-, high pressure- and automatic spraying. Curtain and roller coating.		
<b>Drying</b>		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1-2 hours	30 min.
	Dry for stacking	12 hours	2 hours
<b>Hardener</b>	HARDENER 1399-12.		
<b>Thinner</b>	TEKNOSOLV 1135-93.		
<b>Cleaning</b>	TEKNOSOLV 1135-93.		

<b>HEALTH AND SAFETY</b>	See Material Safety Data Sheet.
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